Box 3.1: Chemical recycling and incineration

Chemical recycling

As the physical and economic barriers to effective recycling for mixed plastics have persisted - and facing increasing pressure to act on plastic pollution - the industry has begun to vigorously promote 'chemical recycling', or 'advanced recycling', as a catch-all solution.

Behind the innocuous-sounding name lies a range of processes and technologies - such as pyrolysis and gasification - to convert waste plastic into new plastic or fuel, by dissolving plastic with chemicals or using heat to break it down into monomers, naphtha, fuels or other by-products.¹ In theory, these new materials can go through a process of 'repolymerisation' to create new plastic products, but this technology is still uneconomical and technically challenging.² The reality for the majority of plastics undergoing chemical recycling is plastics-to-fuel, whereby the liquid and gas products from the process are turned into fuel, such as diesel or kerosene, and then burned just like any other fossil fuels.

The problems with chemical recycling vastly outweigh any perceived benefits. First, while the industry has been keen to highlight chemical recycling as a game-changing solution, its small scale and the level of investment show it is just another distracting sideshow the industry is using to divert attention away from anything that would slow production, hold the industry accountable for pollution, or prevent it from selling as much plastic (like its fixation - and for the same reasons - on recycling in the 1970s).³ It is an immature industry that, according to sector specialists the Bureau of International Recyclers, is still 10 years away from viability - too long to be useful in addressing plastic waste and climate change.⁴ There is a long history of technical failure in chemical-recycling projects, and Unilever's Creasolv[®] chemical-recycling project still struggles to produce a viable solution for chemically recycling multi-laminate sachets, PROCESS LOSSES after years of development.

Second, it is far worse for the environment than effective mechanical recycling or other proven solutions to curb plastic pollution. The energy inputs required at each stage, and their associated GHG emissions, make it very inefficient with limited circularity - despite how Big Plastic touts it as a pillar of the circular economy.⁵

Third, there are great uncertainties around how safe chemical recycling is.6 Gasification emits harmful toxic chemicals and carcinogens, and the emissions, liquid effluent and solid waste from chemical-recycling plants could harm human health and ecosystems - and contribute to climate change.^{7,8}

Finally, the majority of chemical-recycling plants are producing not new plastics but plastics-to-fuel. When these fuels are burned, all the carbon originally extracted as fossil fuels is released back into the atmosphere as GHG emissions, contributing to climate change. Far from being part of the circular economy (as touted by the industry), plastics-to-fuel should be considered worse than landfill - and on par with incineration.⁹ The focus should be on prevention of plastic waste, where possible, as well as scaling reuse and effective recycling. Concerningly, there has been a push in the US and EU to greenwash chemical recycling, either to weaken environmental regulation by classifying them as manufacturing, rather than waste-disposal, facilities (as pushed by the ACC)¹⁰ or to allow plastic-derived fuels to be considered as akin to renewable energy.11

Figure 3.1: The leaky circular economy of chemical recycling Source: Gaia (2020)12



Thermal recycling, energy recovery and waste-to-energy

These euphemistic terms all mean one thing – incineration. Incineration vgenerates, as it reduces the amount of virgin plastic (and therefore fossil is at the very bottom of the waste hierarchy; it involves burning plastic fuels) that needs to be produced.^{21,22} simply to get rid of it, and generating energy as a by-product. Incineration turns one form of pollution (plastic waste) into other forms of pollution Many countries lauded for their supposed 'recycling' achievements, such (such as toxic ash, emissions and wastewater).¹³ as Denmark and Sweden, have invested heavily in incineration - to the

Burning plastic waste varies in its technology, from the open burning and their incinerators.²³ As a result of the mounting problem of plastic waste, backyard fires prevalent in countries with emerging and developing econthe incineration industry is aggressively expanding into new markets omies, to modern, architecturally distinctive 'waste-to-energy' plants particularly in Asia, where the industry predicts a 7% compound annusuch as the CopenHill plant in Denmark, featuring a ski slope and hiking al-growth rate.²⁴ Incineration plants work best with steady streams of matrails,¹⁴ the Spittelau facility in Vienna,¹⁵ or the colourful and quirky Maishiterial to burn; once they are built, this creates a perverse incentive against ma incinerator in Osaka,¹⁶ deceptively sold as innovative solutions to the effective policies to reduce plastic waste through bans, reuse or recycling. plastics crisis. Emissions from incineration include many heavy metals, acid gases, particulates and dioxins all highly harmful to human health, Waste incineration is a true sticking-plaster solution - a short-term, end-



'Waste-to-energy' plant, CopenHill in Denmark, featuring a ski slope and hiking trails Credit: istock

and contributing to various cancers, birth defects, lung and respiratory of-pipe response that does not address the problem systemically. For disease, stroke and cardiovascular disease – to name but a few.¹⁷ Even at this reason, oil and gas companies are particularly interested in pushing the high-tech end, which claim greater emissions and pollution controls, waste-to-energy or chemical-recycling technology, which allow them to a large body of evidence demonstrates significant short- and long-term continue producing endless torrents of disposable, hard-to-recycle plaseffects to workers, communities and ecosystems and the unavoidable tic - and distract governments and citizens from the vital need to reduce disposal problem of large quantities of toxic fly ash, sludge and effluent.¹⁸ plastic production. With the contribution of toxic chemicals from incineration and waste burning to respiratory and cardiovascular issues,²⁵ and Burning plastic is also terrible for the climate; even when energy recovery strong correlation between air pollution and increased likelihood of death from Covid-19,²⁶ we are currently witnessing how burning our waste is not only a poor use of resources but also undermines public health by creating toxic environments.

is accounted for, 1 tonne of plastic produces 1.4 tonnes of CO2 equivalents.¹⁹ The 'waste-to-energy' euphemism also belies the fact that electricity generated through waste-to-energy has significantly higher climate effects than conventional power plants, such as those fuelled by gas.²⁰ Additionally, effective recycling saves more energy than waste-to-energy

extent that they import waste (including recyclable materials) to feed

Inside an incinerator in Sweden Credit: Will Rose

References

- 1 The American Chemistry Council (n.d.) What is advanced recycling? [ONLINE] Available at: https://plastics.americanchemistry.com/what-is-chemical-recycling/
- 2 Closed Loop Partners (2020) Accelerating circular supply chains for plastics [ONLINE] Available at: https://www. closedlooppartners.com/wp-content/uploads/2020/01/ CLP_Circular_Supply_Chains_for_Plastics.pdf
- Casey, Z. (2019) Chemical recycling won't solve the plastics crisis. Zero Waste Europe, 17 October [ON-LINE] Available at: https://zerowasteeurope.eu/2019/10/ chemical-recycling-wont-solve-the-plastic-crisis/
- 4 Doherty, J. (2019) Chemical recycling of plastics '10 years away'. Let's Recycle, 21 October [ONLINE] Available at: https://www.letsrecycle.com/news/latest-news/ chemical-recycling-of-plastics-10-years-away/
- 5 Gaia (2020) Chemical recycling: Distraction, not solution [ONLINE] Available at: https://www.no-burn.org/ wp-content/uploads/CR-Briefing_June-2020.pdf
- 6 Rollinson, A. (2018) Fire, explosion and chemical toxicity hazards of gasification energy from waste. Journal of Loss Prevention in the Process Industries, 54: 273-80.
- Gaia (2019) Questions and answers: Chemical recycling
 [ONLINE] Available at: https://www.no-burn.org/wp-content/
 uploads/Questions-and-Answers_Chemical-Recycling.pdf
- 8 CIEL (2019) Plastic & health: The hidden costs of a plas-

tic planet. [ONLINE] Available at: https://www.ciel.org/ wp-content/uploads/2019/02/Plastic-and-Health-The-Hidden-Costs-of-a-Plastic-Planet-February-2019.pdf

- 9 Greenpeace (2019) Throwing away the future: how companies still have it wrong on plastic pollution 'solutions' [ONLINE] Available at: https://www.greenpeace.org/ usa/wp-content/uploads/2019/09/report-throwingaway-the-future-false-solutions-plastic-pollution-2019. pdf#FalseSolutions2019.indd%3A.94634%3A1531
- 10 Toloken, S. (2019) ACC pushes chemical recycling legislation. Plastics News, 22 April [ONLINE] Available at: https://www.plasticsnews.com/article/20190422/ NEWS/190429997/acc-pushes-chemical-recycling-legislation
- 11 Rethink Plastic Alliance (2020) Recycled carbon fuels in the Renewable Energy Directive [ONLINE] Available at: https:// rethinkplasticalliance.eu/wp-content/uploads/2020/06/rpa_recycled_carbon_fuels_in_the_renewable_energy_directive.pdf
- 12 Ibid.
- 13 Gaia (2019) Factsheet: Plastics and incineration [ON-LINE] Available at: https://www.no-burn.org/wp-content/ uploads/Plastic-x-Incineration_final-Nov-14-2019-1.pdf
- Crook, L. (2019) BIG opens Copenhill power plant topped with rooftop ski slope in Copenhagen. Dezeen, 8 October [ONLINE] Available at: https://www.dezeen.com/2019/10/08/ big-copenhill-power-plant-ski-slope-copenhagen/
- 15 Wien Energie (n.d.) Spittelau waste-to-energy plant [ON-

LINE] Available at: https://www.wienenergie.at/eportal3/		
ep/channelView.do/pageTypeId/67860/channelId/-51715		
Kansai Odyssey (n.d.) Maishima incineration plant: World's	24	
prettiest garbage facility? 22 January [ONLINE] http://		
kansai-odyssey.com/maishima-incineration-plant-osaka/		
CIEL (2019) Plastic & health: The hidden costs of a plas-		
tic planet. [ONLINE] Available at: https://www.ciel.org/	25	
wp-content/uploads/2019/02/Plastic-and-Health-The-		

- tic planet. [ONLINE] Available at: https://www.ciel.org/ wp-content/uploads/2019/02/Plastic-and-Health-The-Hidden-Costs-of-a-Plastic-Planet-February-2019.pdf
- 18 Ibid.

16

17

- 19
 United Kingdom Without Incineration Network (UKWIN) (2018)
 26

 Evaluation of the climate change impacts of waste incineration in
 the United Kingdom [ONLINE] Available at: https://ukwin.org.uk/

 files/pdf/UKWIN-2018-Incineration-Climate-Change-Report.pdf
- 20 Ibid.
- 21 National Geographic (2019) Is burning plastic waste a good idea? [Online] Available at: https://www.nationalgeographic. com/environment/2019/03/should-we-burn-plastic-waste/
- 22 Morris, J. (2015) Comparative LCAs for curbside recycling versus either landfilling or incineration with energy recovery. International Journal of Life Cycle Assessment,10: 273284. [ONLINE] Available at: https://doi.org/10.1065/lca2004.09.180.10
- 23 The Independent (2016) Sweden's recycling is so revolutionary, the country has run out of rubbish [ON-LINE] Available at: https://www.independent.co.uk/

environment/sweden-s-recycling-is-so-revolutionarythe-country-has-run-out-of-rubbish-a7462976.html

Gupta, A. and Bais, A. S. (2016) Global market insights, waste to energy (WTE) market size, industry outlook potential report: Regional analysis [ONLINE] Available at: https://www.gminsights.com/industry-analysis/waste-to-energy-wte-market.

National Research Council Committee on Health Effects of Waste Incineration (2000) Executive summary. Waste incineration & public health. Washington DC: National Academies Press. [ONLINE] Available at: https://www.ncbi.nlm.nih.gov/books/NBK233633/

Carrington, D. (2020) Air pollution may be 'key contributor' to Covid-19 deaths – study. The Guardian, 20 April [ONLINE] Available at: https://www.theguardian.com/environment/2020/apr/20/ air-pollution-may-be-key-contributor-to-covid-19-deaths-study